

Huck Bolt & Rivet Drill Sizes

FASTENER		IMPERIAL	METRIC
FASTENER TYPE (all material)	DIA.	DRILL DIA.	DRILL DIA. ±0.1 (mm)
Huck Bolt Magna-Grip, C6L, C50L BobTail, Huck 360 Xtralok, Huck Fit	3/16"	#11	5.1
	1/4"	17/64"	6.6
	5/16"	21/64"	8.2
	3/8"	25/64"	10.0
	1/2"	9/16"	14.5
	5/8"	11/64"	17.5
	3/4"	13/16"	20.5
	7/8"	61/64"	24.0
	1"	1-1/16"	27.0
	1 1/8"	1-13/64"	30.5
Panelok	5/16	7/16"	11.0
Huck AeroTainer	3/8	13/32"	10.5
Huck Rivets Magna-Lok, Magna-Bulb HuckLok, AutoBulb Xtralok	3/16"	#11	5.0
	1/4"	17/64"	6.7
	5/16"	21/64"	8.2
	3/8"	25/64"	10.0
	1/2"	9/16"	14.0
Allok Rivets Orlock, Hemlock, G lock	1/4"	17/64"	6.7
	6.5mm	17/64"	6.8
	5/16"	21/64"	8.2
Tri-Bulb Rivets Bulb-tites, Magna Tite	3/16"	7/32"	5.5
	1/4"	17/64"	6.5
	5/16"	5/16"	8.0
BOM Rivets	1/4"	9/32"	7.2
	5/16"	23/64"	9.0
	3/8"	27/64"	10.7
	1/2"	9/16"	14.0
	5/8"	23/32"	18.0
	3/4"	27/32"	21.5
Huck Floor-tites	5/16	21/64"	8.5
Standard Rivets	3/32"	#41	2.5
	1/8"	#30	3.4
	5/32"	#20	4.1
	3/16"	#11	4.9
	1/4"	17/64"	6.5

FASTENER		IMPERIAL	METRIC
FASTENER TYPE	DIA.	DRILL DIA.	DRILL DIA. ±0.1 (mm)
Threaded Inserts Knurled Steel & Stainless	M3	#11	5.0
	M4	17/64"	6.8
	M5	19/64"	7.6
	M6	25/64"	10.0
	M8	9/16"	14.0
	M10	9/16"	14.0
	M12	5/8"	16.0
Threaded Inserts Knurled Aluminium Thin Wide Flange	M5	19/64"	7.5
	M6	25/64"	10.0
	M8	17/32"	13.5
Threaded Inserts Knurled Aluminium Thick Wide Flange	M4	15/64"	6.0
	M5	9/32"	7.0
	M6	23/64"	9.0
	M8	7/16"	11.0
	M10	33/64"	13.0
Threaded Inserts Smooth Steel & Stainless	M3	3/16"	4.8
	M4	1/4"	6.4
	M5	9/32"	7.5
	M6	3/8"	10
	M8	27/64"	11.0
	M10	1/2"	13.0
Threaded Inserts Smooth Aluminium	M4	1/4"	6.2
	M5	9/32"	7.2
	M6	3/8"	9.5
	M8	7/16"	11.0
Plus nut	M6	25/64"	10
	M8	1/2"	12.7
	M10	19/32"	15.10
Jack nut	M4	5/16"	8.0
	M5	25/64"	10.0
	M6	15/32"	12.0
	M8	19/32"	15.0
Well nut	M5	25/64"	9.7
	M6	1/2"	12.8
	M8	5/8"	16.0